

## P988 2K EPOXY CHASSIS COAT



### GENERAL TECHNICAL DESCRIPTION

Direct to Metal, high quality epoxy primer & paint in one for the treatment of chassis  
Reinforced anticorrosive protection  
Excellent adhesion to all metallic substrates  
High mechanical and chemical resistance  
Semigloss finish

### SURFACE

Aluminium  
Stainless Steel  
Galvanised Surfaces  
Non sanded bare metal

### PRETREATMENT/CLEANING OF SUBSTRATE



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry and then air dried.

### PRODUCT APPLICATION:



Mix 4 parts PRIMER with 1 part H732 EPOXY HARDENER  
Pot life: 24 h / 23°C (73°F)



Addition 10 - 15% BODY 775 EPOXY or 740 ACRYL NORMAL THINNER / REDUCER



Ready to spray: 18 - 24 s  
DIN 4 / 20°C (68°F)



Compliant spray gun  
1.5 - 1.8 mm  
2 - 2.5 bar (29 - 36 psi)  
2 - 3x coats = 100 - 150 µm  
(3.9 - 5.9 mil)



1.5 - 1.7 mm  
1.5 - 2 bar (22 - 29 psi)  
2 - 3x coats = 100 - 150 µm  
(3.9 - 5.9 mil)



15 min / 23°C (73°F)  
Flash off time



5 - 6 h / 23°C (73°F)  
1 h / 60°C (140°F)  
panel temperature



P 400 - P 800



P 400 - P 1000  
Sanding by hand, wet



It can be painted over with all HB BODY Mix Systems.  
It can be painted over without sanding after 2 - 3 h from its application and until 8 h max.

### FLASH POINT

13°C / 55°F

### SPECIFIC GRAVITY

1.27 g/cm<sup>3</sup>

### SOLID CONTENT

(NO THINNER)

60% Weight

### VOC (2004/42/EC)

This is a special refinishing product based on its ingredients and its properties. The maximum VOC content in this category is 540 g/L. The VOC content in the ready for use form of this product is 540g/L.  
2004/42/II B(c)(540)540

### THEORETICAL COVERAGE

6 - 7 m<sup>2</sup> / l at 100 micron (4 mil) dry film thickness

### CLEANING OF EQUIPMENT

Clean after final use with 740 ACRYL NORMAL THINNER / REDUCER, 775 EPOXY THINNER / REDUCER

### REMARKS

- Avoid direct exposure to sunlight. In opposite case the primer must be painted over (compatible with all HB BODY Mix Systems). Paint without sanding application window from 3h minimum to 8h maximum.
- Allow for additional time for combi spray booths to reach the desired temperature
- Application only with the recommended hardeners and thinners / reducers
- Do not use at temperatures below 15°C (59°F).

### STORAGE SHELF LIFE

- Store in a cool place (+5°C - +25°C) (41°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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