



340 PLASTOFIX

Technical Data Sheet No 109



1K adhesion promoter for plastic parts

Excellent mechanical properties

Easy to apply

VOC compliant with the regulations

General Technical Description



Ready to use
No thinner / reducer addition



10 min / 23°C (73°F)

Surface

Exterior plastic parts of a car

HB Body Polyester Fillers

BODY 950 UNDERBODY COATING

U 951 AUTO FLEX

Excluding PE (Polyethylene)

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER

Make sure the surface is first wiped dry and then air dried.



Make sure you always use appropriate face protection and good ventilation

Product Application: An Adhesion promoter

2 passes »» Apply in thin layers over sanded areas plastic surfaces to enhance primer adhesion



Ready to use
No thinner / reducer addition



Follow the application instructions mentioned in this TDS



Compliant Spray gun
1.2 – 1.4 mm
2 - 2.5 bar (29 - 36 psi) inlet pressure
2x coats = 5-10µm (0.2 - 0.4mil)

Flash Point:
4°C / 40°F

Specific Gravity:
0.90 g/cm³



HVLP Spray gun
1.2 – 1.4 mm
1.5 - 2 bar (22 - 29 psi) inlet pressure

Solid Content (No thinner):
12% Weight

VOC (2004/42/EC)

This product is a special refinishing product based on its ingredients and its properties. The maximum VOC content in this category is 850 g/L. The VOC content in the ready for use form of this product is 800 g/L.
2004/42/IB(a)(850)800



5 min @ 23°C (73°F)
Flash off time



10 min / 23°C (73°F)

Theoretical Coverage:

30 - 35 m² / l at 10 micron (0.4mil) dry film thickness



HB BODY Fillers
HB BODY Top Coats

Cleaning of equipment:

Clean after final use with 740 ACRYL NORMAL THINNER / REDUCER



Always wear protective equipment

Remarks:

• Allow for additional time for combi spray booths to reach the desired temperature

• It can also be used by countries that do not adopt the VOC legislation.

• Do not use at temperatures below 15°C (59°F).

Storage Shelf life:

• Store in a cool place (+5°C - 25°C) (41°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers

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