


















969 1K ANTICORROSIVE PRIMER

Technical Data Sheet No 113

<p>1K Alkyd Based System</p> <p>Excellent anticorrosion protection</p> <p>High quality, quick drying</p> <p>Zinc Chromate free</p> <p>VOC compliant with the regulations</p>	<p>General Technical Description</p> <p> Mix 969 1K ANTICORROSIVE PRIMER with 767 ECO-THINN NITRO THINNER / REDUCER</p> <p> 5-6h / 23°C (73°F) panel temperature</p>	<p>Surface</p> <p>On old, sanded paint work</p> <p>Metal surfaces</p> <p>Clean and sanded steel panels</p> <p>HB Body Polyester Fillers</p>	<p>Pretreatment / Cleaning of substrate</p> <p> Clean substrate using a soft cloth and 770 ANTISIL NORMAL/771 ANTISIL FAST DEGREASER</p> <p>Make sure the surface is first wiped dry and then air dried</p> <p> Make sure you always use appropriate face protection and good ventilation</p>
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Product Application: Anticorrosive primer 2 passes »» Apply in thin layers over sanded areas only

<p> Mix well 969 1K ANTICORROSIVE PRIMER</p> <p> 10% 767 ECO-THINN NITRO THINNER / REDUCER</p> <p> 25% 767 ECO-THINN NITRO THINNER / REDUCER</p> <p> 18-23 s DIN 4 @ 20°C (68°F)</p> <p> Compliant Spray gun 1.5-1.8 mm 2 - 2.5 bar (29 - 36 psi) inlet pressure 2x coat = 60-80 micron (2.4 - 3.2mil)</p> <p> HVLP 1.5-1.7 mm 1.5 - 2 bar (22-29psi) inlet pressure 2x coat = 60-80 micron (2.4 - 3.2mil)</p>	<p> 10 min / 23°C (73°F) Flash off time</p> <p> 60-80µm (2.4 - 3.2mil) 5-6h / 23°C (73°F)</p> <p> It can be painted over with HB BODY Color Solutions Basecoat Mix System HB BODY Color Solutions 2K Acrylic Mix System HB BODY Color Solutions Aquabase Mix System</p> <p> Always wear protective equipment</p> <p> Follow the application instructions mentioned in this TDS</p>	<p>Flash Point: 30°C / 86°F</p> <p>Specific Gravity: 1.50 g/cm³</p> <p>Solid Content (No thinner): 72% Weight</p> <p>VOC (2004/42/EC) This is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 540 g/L. The VOC content in the ready for use form of this product is 410 g/L. 2004/42/IIB(c)(540)410</p> <p>Theoretical Coverage: 7 m² / l at 60 micron (2.4 mil) dry film thickness</p> <p>Cleaning of equipment: Clean after final use with 767 EXTRA NITRO THINNER / REDUCER</p>	<p>Remarks:</p> <ul style="list-style-type: none"> • Allow for additional time for combi spray booths to reach the desired temperature • Application only with the recommended thinners / reducers • It could be used by countries that do not adopt the VOC legislation as well. • Do not use at temperatures below 15°C (59°F). • Should be applied on sanded areas only • ZINC CHROMATE FREE <p>Storage Shelf life:</p> <ul style="list-style-type: none"> • Store in a cool place (+5°C - +25°C) (41°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers
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