

# **BODYLITE 230 LIGHT POLYESTER FILLER**

Technical Data Sheet No 512

VOC compliant with the regulations

Two component polyester based putty, suitable for thin coats over acrylic compound fillers

Suitable and ideal for the filling of uneven surfaces and for thin coats

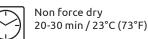
It can be painted over

It dries auickly

It is easily sanded











## Surface

Suitable for thin putting over acrylic compound filler

For the filling of uneven surfaces

Bare metal



## Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST.

Make sure the surface is first wiped dry and then air dried



Make sure you always use appropriate face protection and good ventilation

# Product Application: Apply with a spatula when mixed with hardener directly on metallic surfaces.



100:3 mix with **BODY HARDENER** Pot life: 4min / 23°C (73°F)



4-5 minutes time to apply with the spatula before it starts hardening





Non force dry 20-30min /23°C (73°F)



Short wave 5 – 8 min Lamp distance: 60 - 70cm



Follow the application instructions mentioned in this TDS

protective equipment

Flash Point: 30°C/86°F

Specific Gravity: 1.20g /cm<sup>3</sup>

Solid Content (No thinner): 80% Weight

### VOC (2004/42/EC)

This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 250g/L. The VOC content in the ready for use form of this product is 100 g/L. 2004/42/IIB(b)(250)100

Theoretical Coverage:

Cleaning of equipment: Clean after final use with Body 767 EXTRA NITRO THINNER

#### Remarks:

• Application only with Body Hardener. Mix well with putty. Do not add more than 3% as this may cause staining of the topcoat finish.

• Do not apply to Etch Primer, 1K Filler, TPA substrates and soft old paintwork.

• Do not apply at temperatures below +5°C (+41°F)

• It can be used by countries that do not adopt the VOC legislation as well.

• In temperature above 80 - 100°C (176 - 212°F) reduce the quantity of hardener by 50% to avoid the possibility of peeling.

• Dry sanding is always recommended.

• If wet flatting, dry thoroughly in the spray booth before any re coating.

#### Storage shelf life:

• Polvester materials have a limited shelf life. Store in a cool place +5°C - +25° (+41°F - +77°F) and use within 12 months for best results. Guaranteed shelf life of 18 months in unused original containers.

Hardener paste contains organic peroxide and is an oxidant. If hardener comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact irrigate copiously with water and seek medical advice immediately.

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P 80 – P 180 must be

used in order to give

a fine, non porous



Always wear



