



P 980 1K FINE FILLER

Technical Data Sheet No 122

1K fine filler

Easy to apply

Fast drying

Excellent mechanical properties

VOC compliant with the regulations

General Technical Description



Apply with the spatula.
1K system - No mixing required



Air dry - 30 min / 23°C (73°F)



IR drying 3 - 5 min
distance: 60 - 70cm

Surface

On old, sanded paint work

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER

Make sure the surface is first wiped then air dried.



Make sure you always use appropriate face protection and good ventilation

Product Application: 2 -3 coats »» Apply in thin layers over sanded areas only



No mixing required – Apply with a spatula 2-3 fine coats



P 600 – P 1000 Flat bed sander



10-15 min / 23°C (73°F)
Final flash off time



Always wear protective equipment



Non force dry – 30min/23°C (73°F)
10 min/60 - 65°C (140 - 149°F) panel temperature



Follow the application instructions mentioned in this TDS



Short wave 3 – 5 min
distance: 60 - 70 cm

Flash Point:
16°C / 61°F

Specific Gravity:
1.37 g/cm³

Solid Content (No thinner):
62% Weight

VOC (2004/42/EC)
This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 540 g/L. The VOC content in the ready for use form of this product is 410 g/L.
2004/42/IB(c)(540)410

Theoretical Coverage:
-

Cleaning of equipment:
Clean after final use with 767 ECO-THINN NITRO THINNER

Remarks:

- Allow for additional time for combi spray booths to reach the desired temperature
- It can be used by countries that do not adopt the VOC legislation as well.
- Do not use at temperatures below 15°C (59°F)
- Do not apply the primer as 'wet on wet' on TPA surfaces

Storage shelf life:

- Polyester materials have a limited shelf life. Store in a cool place +5°C - +25°C (+41°F - +77°F) and use within 12 months for best results. Guaranteed shelf life of 18 months in unused original containers.

For professional use only. The information displayed on this sheet has been carefully selected through a series of laboratory investigations. It is based on our best knowledge at the time of issue. The data is given for information purposes only. We are not liable for its correctness, accuracy and completeness. It is up to the user to check for newer updates or further information if needed for his intended purpose. The intellectual property of this product, trademarks and copyrights is protected. All rights reserved. The relevant Material Safety Data Sheet and warnings displayed on the label must be read carefully. We may modify and / or discontinue operation of all or portions of this information at any time in our sole discretion, without any notice and assume no responsibility to update the information. All rules set forth in this clause shall apply accordingly for any future changes and amendments.