

265 BODYFILLER POLYESTER LIGHT **SPRAY FILLER**

General Technical

Description

Technical Data Sheet No 514

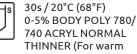
2K polyester-based Spray Filler

Ideal for filling of rough surface areas

Easily applied, by spray gun

VOC compliant with the regulations





THINNER (For warm climates) Non force dry

2-3h / 23°C (73°F) Oven force dry -30 min / 60°C (140°F)

Mix 100 parts 265

with 5 parts BODY

BODYFILLER

HARDENER



IR drying 6-10 min distance: 60-70cm

P120-P240

Surface

Rough metallic surface



Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and 770 ANTISIL NORMAL /771 ANTISIL FAST DEGREASER

Make sure the surface is first wiped dry and then air dried.



Make sure you always use appropriate face protection and good ventilation

Product Application: Apply with a spray gun when mixed with hardener directly on metallic, surfaces



100:5 mix with **BODY HARDENER** Pot life: 45min / 23°C (73°F)

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5-10% Body Poly 780 Thinner



30 sec DIN 6 @ 23 °C (73°F)



Gravity feed spray gun: 2.5 – 3 mm 3-5 bar inlet pressure



Non force dry 2-3h/23°C (73°F) 30min/60°C (140°F) panel temperature



Short wave 6 – 10 min Lamp distance: 60-70cm Store in a cool place



protective equipment



Follow the application instructions mentioned in this TDS

Flash Point: 31°C/88°F

Specific Gravity: . 1.30g/cm³

Solid Content (No thinner): 67% Weight

VOC (2004/42/EC)

This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 540g/L. The VOC content in the ready for use form of this product is 230 g/L. 2004/42/IIB(b)(540)230

Theoretical Coverage:

Cleaning of equipment: Clean after final use with 767 ECO-THINN NITRO THINNER

Remarks:

• Application only with Body Hardener. Mix well with putty. Do not add more than 5% as this may cause staining of the topcoat finish.

• Avoid other thinners (e.g. NITRO THINNER).

• Do not apply to Etch Primer, 1K Filler, TPA substrates and soft old paintwork.

• Do not apply at temperatures below +5°C (+41°F)

• It can be used by countries that do not adopt the VOC legislation as well.

• In temperature above 80 - 100°C (176 - 212°F) reduce the quantity of hardener by 50% to avoid the possibility of peeling.

Storage shelf life:

 Polyester materials have a limited shelf life. Store in a cool place +5°C - +25°C (+41°F - +77°F) and use within 12 months for best results. Guaranteed shelf life of 12 months in unused original containers.

Hardener bottle contains organic peroxide and is an oxidant. If hardener comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact irrigate copiously with water and seek medical advice immediately.

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