

# P 218 BODY GLAZE POLYESTER FILLER

Technical Data Sheet No 527



2K self-leveling finishing polyester filler (glaze)

Spreads smoothly

Quick drying-easy sanding

Excellent mechanical properties

VOC compliant with the regulations

#### General Technical Description



Mix 100 parts P 218 BODY GLAZE POLYESTER FILLER with 2-3 parts BODY **HARDENER** 



Non force dry

20-30 min / 23°C (73°F)

IR drying 5-8 min distance: 60-70cm

### Surface

Metallic surfaces

- -Aluminium
- -Stainless steel
- -Galvanised steel
- -Bare metal

Wooden Surfaces

Polyester Surfaces

#### Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and 770 ANTISIL NORMAL /771 ANTISIL FAST **DEGREASER** 

Make sure the surface is first wiped dry and then air dried.



Make sure you always use appropriate face protection and good ventilation

# Product Application: Apply with a spatula when mixed with hardener directly on metallic, wooden or polyester surfaces



100:3 mix with **BODY HARDENER** 



HB BODY acrylic

Flash Point: 31°C/88°F

Specific Gravity: 1.25 g/cm<sup>3</sup>

Solid Content (No thinner): 80% Weight

## VOC (2004/42/EC)

This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 250g/L. The VOC content in the ready for use form of this product is 230 q/L. 2004/42/IIB(b)(250)230

Theoretical Coverage:

Cleaning of equipment: Clean after final use with 767 **ECO-THINN NITRO THINNER** 

# topcoat finish.

Do not add more than 3% as this may cause staining of the • Do not apply to Etch Primer, 1K

Application only with Body

Hardener. Mix well with putty.

- Filler, TPA substrates and soft old paintwork.
- Do not apply at temperatures below +5°C (+41°F)
- It can be used by countries that do not adopt the VOC legislation as well.
- In temperature above 80 100°C (176 - 212°F) reduce the quantity of hardener by 50% to avoid the possibility of peeling.
- Dry sanding is always recommended.
- If wet flatting, dry thoroughly in the spray booth before any re coating.

# Storage shelf life:

 Polvester materials have a limited shelf life. Store in a cool place +5°C - +25°C (+41°F - +77°F) and use within 12 months for best results. Guaranteed shelf life of 18 months in unused original containers.

Remarks:



Pot life: 4min / 23°C (73°F)

apply with the spatula

4 minutes time to

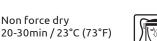
before it starts

hardening



primers

Store in a cool place





Always wear protective equipment



Short wave 5 - 8 min Lamp distance: < 70cm



Follow the application instructions mentioned in this TDS



P 120 - P 240 Flat bed sander, dry



P 180 - P 800 Flat bed sander Sanding by hand, wet

Hardener paste contains organic peroxide and is an oxidant. If hardener comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact irrigate copiously with water and seek medical advice immediately.

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